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Astrolite[®] 1100 Aluminum

Astrolite 4180

Product Description:

Astrolite[®] 1100 Aluminum (also known as 1100-Al, 1100, Al99.0Cu) 1100 Aluminum is highly resistant to chemical attack and weathering. It is a relatively soft alloy that is very formable and is used extensively in thin gauge and foil products. It has good welding characteristics and it is also used as a filler alloy for welding purposes. It is used for welding base metals of similar composition. Easily welded. Anodizing gives a good bright finish. Gives a ductile joint. Used in food handling equipment and heat exchangers.

Specifications:

AMS-4180, AWS A5.10/A5.10M:1999 ER1100 R1100, UNS-A91100

Nominal Composition (% by weight) & Mechanical properties:

Aluminum	Balance	Tensile (ksi) 13
Silicon	0.95% Si +Fe max	Density (LBs/Cubic inch) 0.098
Other interstitials	Unreported	Density (LBs/Cubic Inch) 0.098

Available Product Forms and Sizes, Packaging &

Identification:

Straight Lengths	Spooled
AMS-2813 – Standard packaging	Precision layer wound, with controlled cast and helix
AMS-2814 – Premium packaging available upon request	AMS-2813 – standard packaging
Vapor barrier packaging available upon request.	AMS-2814 – Premium, vapor barrier packaging available
1 LB and 5 LB bags available.	upon request.
36" (914 mm) – Standard length. Other lengths available	12" – Standard spool diameter
on request.	Special spool sizes may be available upon request
Flag tagged on one end per AMS-2816. Tagging of both	
ends available upon request.	
Color coding to AMS-2819 or customer-specific	
specification is available upon request.	
Diameters: 0.030", 0.035", 0.047", 0.062", 0.094"	Upon request special diameters and shapes may be
	available.

DFARS Compliant



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